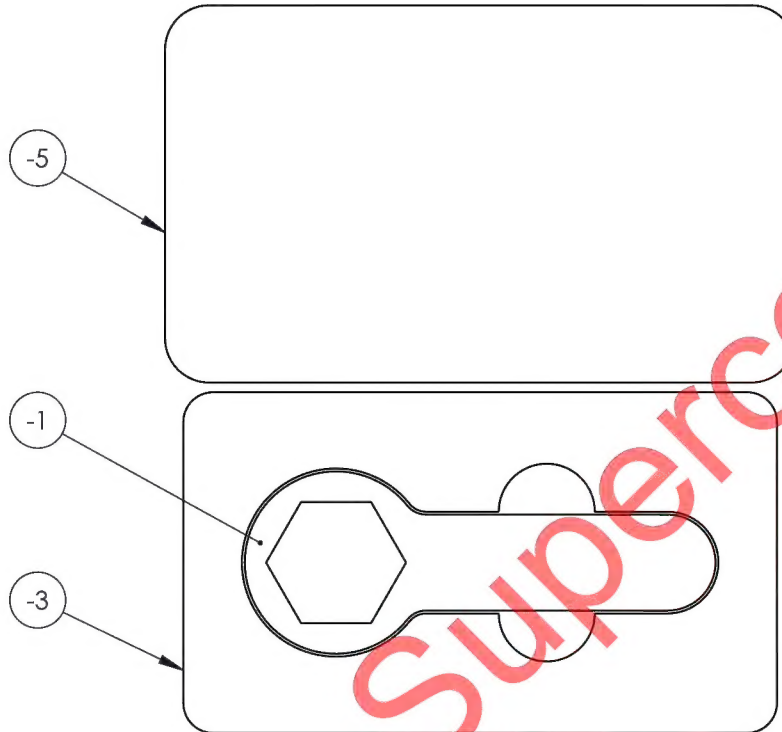


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	11/9/2016	RJC	JAG



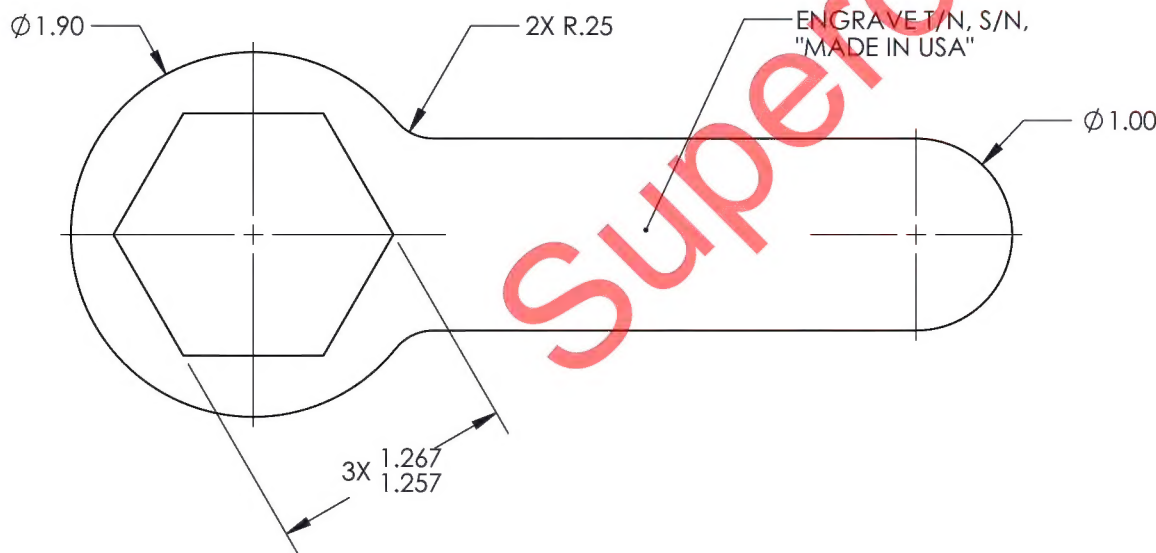
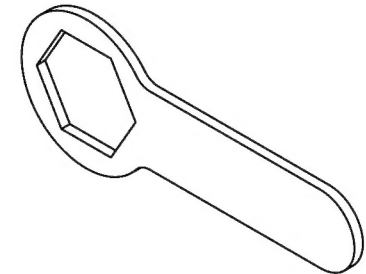
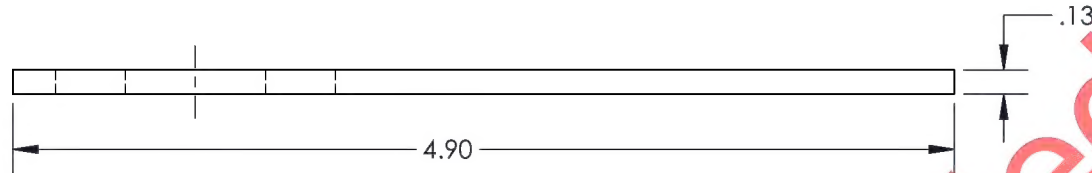
NOTE:
REFERENCE ERA T/N STI3059-ERA.

DART AEROSPACE	
TITLE HYDRAULIC FILTER BOWL WRENCH	
DWG NO. RBT18205	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
HEAT TREAT F6061	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
FINISH ANODIZED	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SPEC	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: MACKOVJAK	AW109, AW119
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 10/25/2016
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	6061		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	.93 X 3.55 X 6.18 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	.75 X 3.93 X 6.56 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN CASE #APP-1040-E	N/S

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



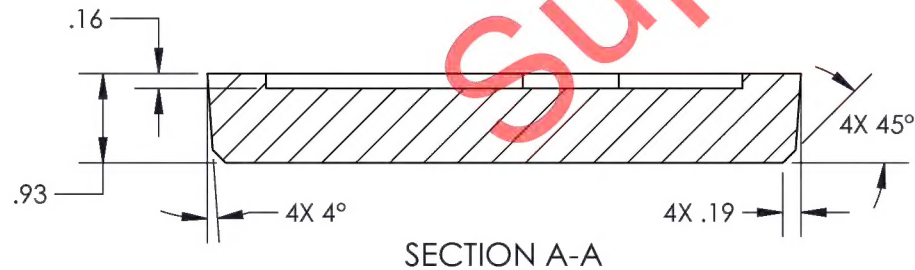
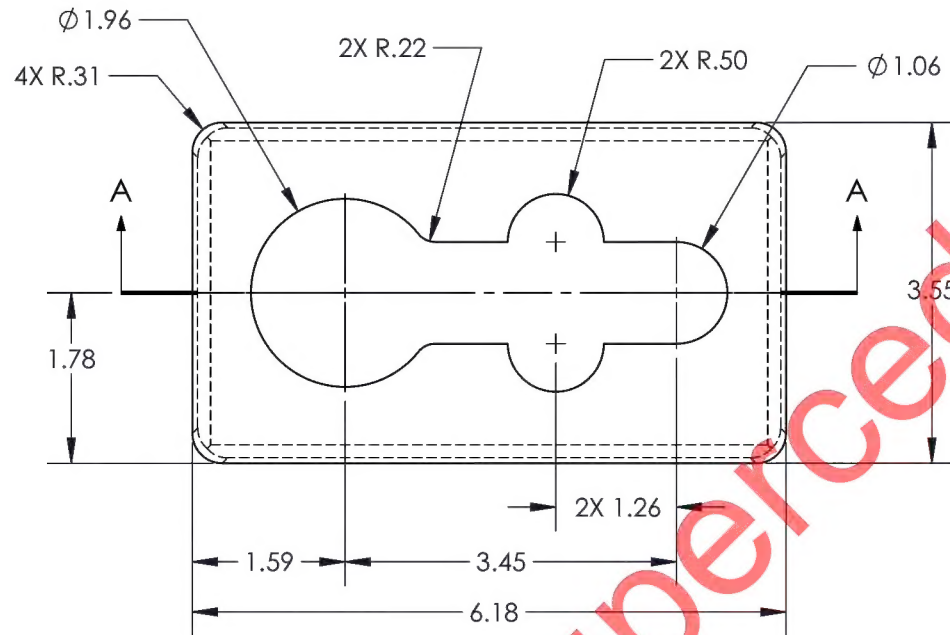
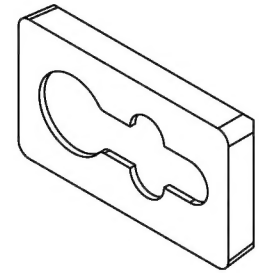
(1)

WRENCH

DART AEROSPACE	
TITLE HYDRAULIC FILTER BOWL WRENCH	
DWG NO. RBT18205-1	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 10/25/2016	USED ON MODEL
SHEET 2 OF 4	AW109, AW119

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REVISIONS				
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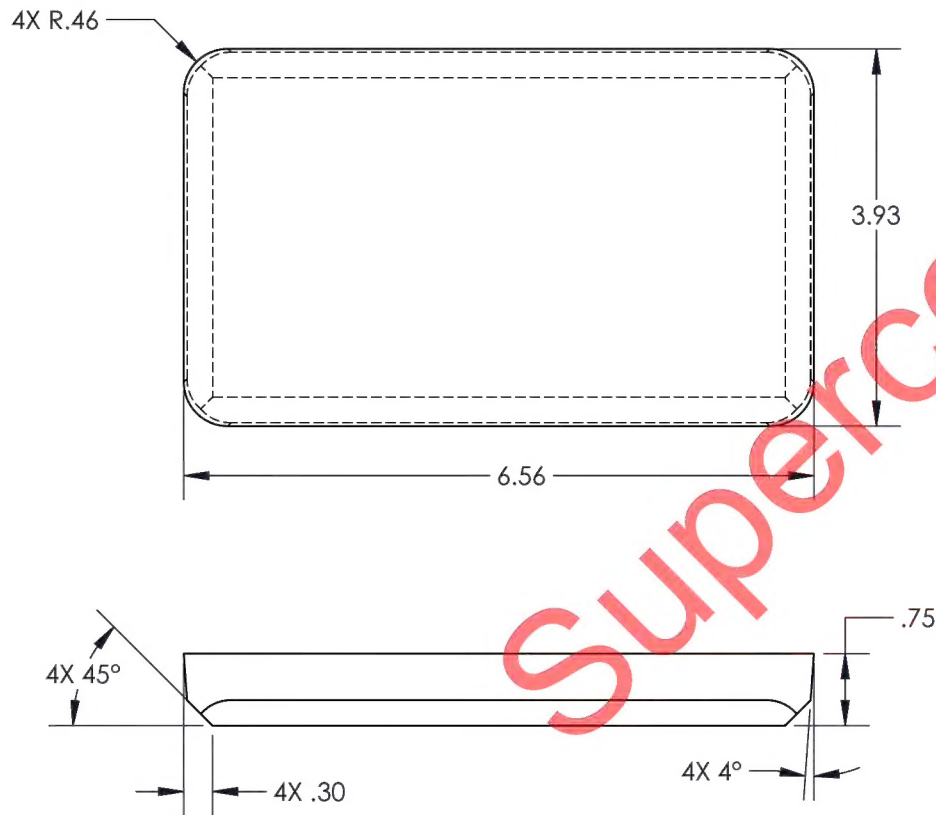
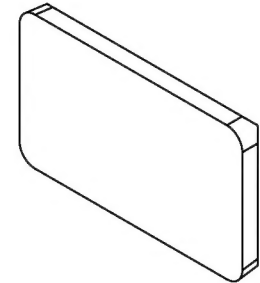


(-3)
BOTTOM FOAM

DART AEROSPACE	
TITLE HYDRAULIC FILTER BOWL WRENCH	
DWG NO. RBT18205-3	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: MACKOVJAK	AW109, AW119
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 10/25/2016
SHEET 3 OF 4	

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				APPROVED



(-5)
TOP FOAM

DART AEROSPACE	
TITLE HYDRAULIC FILTER BOWL WRENCH	
DWG NO. RBT18205-5	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	MACKOVJAK
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL AW109, AW119	
SCALE 1:2	DATE 10/25/2016
SHEET 4 OF 4	